

Start-up Procedure

APPENDIX A

Valves with Injectable Packing Shaft Seals

Plattco Double Flap Airlock® Valves are built to operate over 3,000,000 cycles per year. Simple maintenance procedures will result in long term, low cost performance.

- I. At Start-Up
 - a. Inspect and adjust air supply pressure regulator to maintain optimum 80 psig pressure.
 - b. Mount the FRL (Filter/Regulator/Lubricator assembly) in a position above the valves as described on page 5 of this installation manual.
 - c. Make sure all fasteners are tight.
 - d. Make sure all lubrication points are adequately greased.
 - e. Check injectable packing pressure. Connect the injectable packing gun to the fittings on the valve. Pump packing material until a significant pressure is felt or leakage stops. This can be repeated numerous times, if leakage does not stop the valve must be repacked (refer to valve assembly drawing).
 - f. Integrate a routine Plattco valve maintenance schedule with plant maintenance.
- II. After Start-Up
 - a. Weekly
 - i. Check lubricator oil level (if applicable).
 - ii. Lubricate grease fittings.
 - b. Monthly
 - i. Check fasteners for tightness.
 - ii. Check cylinders for leakage.
- III. General Maintenance
 - a. Whenever seats or covers are removed or replaced, gaskets should be replaced. Worn or torn gaskets should not be reused. Not using gaskets will void all warranties.