

Start-up Procedure

APPENDIX A

Valves with Standard Packing Shaft Seals

Plattco Double Flap Airlock® Valves are built to operate over 3,000,000 cycles per year. Simple maintenance procedures will result in long term, low cost performance.

- I. At Start-Up
 - a. Refer to APPENDIX C for airline & electrical layout.
 - b. Inspect and adjust air supply pressure regulator to maintain optimum 80 psig pressure.
 - c. Mount the FRL (Filter/Regulator/Lubricator assembly), if required, in a position above the valves as described on page 5 of this installation manual.
 - d. Make sure all fasteners are tight.
 - e. Make sure all lubrication points are adequately greased.
 - f. If shaft seal leakage is evident, take up on seal retainer. The first day is critical for proper shaft seal break-in.
 - g. Integrate a routine Plattco valve maintenance schedule with plant maintenance.
- II. After Start-Up
 - a. Weekly
 - i. Check lubricator oil level (if applicable).
 - ii. Lubricate grease fittings.
 - b. Monthly
 - i. Check fasteners for tightness.
 - ii. Check cylinders for leakage.
- III. General Maintenance
 - a. Whenever seats or covers are removed or replaced, gaskets should be replaced. Worn or torn gaskets should not be reused. Not using gaskets will void all warranties.